Work Order ID 60245



Page 1

Tuesday, June 29, 2010 3:47:36 PM

Item	ID:
------	-----

K642-512

Revision ID:

saddle kit 642-512 Item Name:

Start Date:

6/29/2010

QC:_

Start Qty: 2.00

Req'd Qty: 2.00



Accept



Setup Start

Run

Stop



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Required Date: 7/6/2010

Process Plan:

Revision Nbr

Date: 10-6

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Start

Stop

Sequence ID/ Work Center ID

Draw Nbr

Operation Description Set Up/ **Run Hours**

Tool #

Plan Accept Code Qty

Reject Qty!

Reject Insp. Stamp Number

DSI 9467

Rev A IIN D206-642 Rev M

100

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-512 CHG004

0.00

0.00

Sworld

110

Packaging

Pick Kit

0.00

Memo

0.00

10-7-2 00

Packaging

W/O:		WORK ORDER CHANGES	*				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
lourur	w/o Dwg howle	TIN 13 NOW 2 REU. N. updrate Rev. M -7 N. perm. change	À	0.07.07		100007	1007-04
							·

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA _	Date	e:
	Resolution:		Disposition:	QA: N/C Closed	l:	Date	e:

	WORK ORDER NON-CONFORMANCE (NCR)						
	Description of NC		Corrective Action Section 6	3	Varification	Approval	Approval QC Inspector
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	
	,						
	, , , , , , , , , , , , , , , , , , , ,						

	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Corrective Action Section B Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Chief Eng Corrective Action Section B Sign & Date Chief Eng Chi

Work Order ID 60245

Tuesday, June 29, 2010 3:47:36 PM



Page 2

Item ID:

K642-512

Revision ID: Item Name:

saddle kit 642-512

Start Date: Required Date: 7/6/2010

6/29/2010

QC:

Start Qty: 2.00 Req'd Qty: 2.00



Accept

Setup Start

Stop



Reference:

Approvals:

Process Plan:

Date: Date: Tooling:

SPC (Y/N):

Date:

Date:

Tool#

Cust Item ID:

Customer:

Plan

Code

Run

Reject

Oty!

Start



Stop

Number Stamp

Insp.

Reject

Sequence ID/ **Work Center ID**

120

QC

Quality Control

Operation Description

QC4-100% Inspect kits for completeness

Set Up/ **Run Hours**

0.00

Sustables 3

Tool ID

Accept Qty

130

Packaging

Packaging

Packaging

Memo

Memo

0.00

0.00

Identify and pack for shipping as per PPP K642-512 Location:

KENA

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

mF 10-7-5

W/O:					¥					
DATE	STEP	PRO	CEDURE CH	IANGE	В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Ca	tegory:	_ NCR: \	′es N	lo DQA:		_ Date: _	
Resolution:			Disposit	ion:	_ QA: N/	N/C Closed: Date:				
NCR:		V	VORK OR	DER NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC	Corrective Action Section B			VE		tion	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date	Sectior C	С	Chief Eng	QC Inspector
	1									
										1
								<u> </u>		

103324

112829

114443

ST354

4

137

37

100

W/O:			VV	ORK ORDER CHANGI	= 5				4	
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	,									
Part No	•	PAR #:	Fault Cate	NCR: Yes	No DQA					
	R	Resolution: Disposition: QA: N/C Closed:				losed:	Date:			
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)				
DATE	STEP	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section		Chief Eng	QC Inspector	
							•			
							1			

Picklist Print Page 2 Tuesday, June 29, 2010 3:47:40 PM Work Order ID: 60245 Parent Item: K642-512 Parent Item Name: saddle kit 642-512 Required Date: 7/6/2010 Start Date: 6/29/2010 Start Qty: 2.00 Required Qty: 2.00 AN4C6A Purchased 110 487.0000 Each Location Loc Oty Loc Code FG 103344 ST356 483 113121 283 115016 200 Purchased No 110 Each 260.0000 Location Loc Qty Loc Code FG 104817 ST338 256 16 70 70 114523 100 AN5C12A Purchased No 110 Each 100.0000 Location Loc Oty Loc Code FG 18918 ST338 98

98

113121

W/O:			W	ORK ORDER CHANGE	ES					1
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date	Qty	Approval Chief Eng /	Approval QC Inspector
									Prod Mgr	
								Ì		
			,							
Part No:		PAR #:	Fault Cat	egory:	NCR: Ye	es No	DQA:		Date: _	
Resolution: Disposition: QA: N/C Closed:						Date:				
NCR:		\	WORK ORE	DER NON-CONFORMA	NCE (N	CR)				
DATE	STEP Description of NC Section A	Description of NC	Corrective Action Section				Verifica	ion	Approval	Approval
DAIL		Initial Chief Eng	Action Description Chief Eng		n & ate	Section C	C	Chief Eng	QC Inspector	
:										
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Work Order ID: 60245

K642-512

Parent Item Name: saddle kit 642-512

Parent Item:



Location

FG

ST338

AN5C13A

Purchased

No

18918

110 Each Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 2.00

Required Qty: 2.00

113.0000

AN5C15A

AN5C32A

Purchased

Purchased

No

No

111648 113121 114615

110

Loc Qty Loc Code 2 2 111 11 50 50 Each

96.0000

Location Loc Qty Loc Code ST339 96 111819

96 110 Each

105.0000

Location Loc Oty Loc Code FG 18918 ST340 101 110155 10 111808 41 113164 50

W/O:						•				
DATE	STEP	PROCEDURE CHANGE By Date 0				dty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						ŀ				
						-				
							-	7		
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA:		Date:		
	R	esolution:	Disposition: C			losed:	Date:			
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NC	R)				
DATE	STEP	Description of NC	1141-1		stion B Verificat				Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		С 	Chief Eng	QC Inspector	
								·		
		,								
		·								

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Work Order ID: 60245

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Purchased

Purchased

NAS1149C0332 Purchased

No

No

110

Each

118.0000

Start Date: 6/29/2010

Start Qty: 2.00

Required Qty: 2.00

Required Date: 7/6/2010

Loc Code

<u>Location</u>	Loc Oty					
FG	2					
18918	2					
ST340	116					
110342	6					
111648	50					
112454	60					
	110 Each					

100.0000

_	AN5C35A
\mathcal{E}^{\prime}	
A)	T 1 CONTRAS IDENTIT DAN DINADA NIBA SINAN BISINIS 1881 1881

AN960C10L

<u>Location</u>	Lo	e Qty	Loc Code
ST340		100	
107551		2	
108084		50	
108407		48	
···	110	Each	0.0000

M115000

W/O:	W/O: WORK ORDER CHANGES			•						
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date (Rty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									ı	
						-			<u>'</u>	
		PAR #:	Fault Cat	Fault Category: NCF			o DQA:		_ Date: _	
				on:	QA: N/C Closed:					
NCR:		•	WORK ORE	DER NON-CONFORMA	NCE (N	CR)				
DATE	STEP	Description of NC	Description of NC		on B	0	Verificat		Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		n & ite	Section		Chief Eng	QC Inspector
							<u> </u>		4	
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Picklist Print Tuesday, June 29, 2010 3:47:40 PM					Page 5
Work Order ID: 60245			j		
Parent Item: K642-512			•		
Parent Item Name: saddle kit 642-512	11	#8/8 \$ \$		Start Date: 6/2	00/2010
				Start Date: 0/2	1
AN960C416L	Purchased No.)	110 Each		
I (BRIBI) jaka bib irka biki biki bibi ikka biki biba biki biba bikibi bikibi bikibi			240.	{ 	
WASHER				1888 1891 	M112613 10-7.98
the second		Location	Loc Oty	Loc Code	!
		FG	44	· · · · · · · · · · · · · · · · · · ·	
		104925	44	1	·
		ST346 106785	928		
		100783	38 10		
		112794	439	,	34
מזואה אין	ø	112828	400		
AN960C516L NAS1149C0532	Purchased No	69220	41	- day	
R	rurchased No	•	110 Each	14.0000	/ 16
S WASHER	*				107,2
		Location	Loc Qty	Loc Code	\int_{0}^{∞}
		ST347	14	_	
,' D206-648-013		111916	14	-	8
1301-048-015	Manufactured No	* 2	110 Each	0.0000	2
GHW Modification	CHUTOOR				3 59234 10.7-25
`	Manufactured No		110 Each	379.0000 16	/32
A Bushing	•				10.7.2 St (2x)
		Location	Loc Qty	Loc Code	į
		FG	44	_	
	•	31985	44	- -	
		ST021	335		3-
		58176 59109	122 213	· -	32
		37107	213	-	
Tuesday, June 29, 2010 3:47:41 PM		Shop Pac	ket Print	1	Page 5

W/O:		WORK ORDER CHANGES								,	
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector	
									Prod Mgr	QO Mapeeror	
										į	
	1,										
							İ				
Part No	:	PAR #: Fault Category: NCR: Yes No DQA:							Date:	<u> </u>	
			Disposition: QA: N/C Closed:						Date:		
NCR:		V	VORK OR	DER NON-CONF	ORMANCE	(NCR)					
DATE	STEP	Description of NC			Section B		Verifica	ion	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Initial Action Description Chief Eng Chief Eng		Sign & Date		Section C	Chief Eng	QC Inspector	
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Tuesday, June 29, 2010 3:47:41 PM

Work Order ID: 60245

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

D2712

No Manufactured

Location

FG

ST022

110

Each

223.0000

Loc Code

 $I_{10} = I_{20}$

Start Date: 6/29/2010 Start Qty: 2.00

Required Date: 7/6/2010

Required Qty: 2.00

D2932-2 Saddle RH Out, 206

D2933-2-

Manufactured

16400 50415

29962

20 153 110 Each

Loc Qty

50 50

173

9.0000

Loc Code

Loc Code

Location Loc Qty ST421 53329 ST428 58266 Manufactured 110 No

Each 7.0000

Saddle RH In, 206

Location Loc Oty ST428 4

Page 6 /10

W/O:				,					
DATE	STEP	PRO	CEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			.,,						
									,
Part No	:	PAR #:	Fault Cate	egory: N	NCR: Yes	No DQA:		Date:	I
			Disposition: QA: N/C Closed:						
NCR:		\	WORK ORDER NON-CONFORMANCE (NCR)						
	1	Daniel de la companya	Corrective Action Section B Verifica						
DATE	STED	Description of NC				, ∨erifica	tion	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	Section Section	c C	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Section A		Action Description	Sign	Section Section	C		
DATE	STEP	Section A		Action Description	Sign	Section Section	C		
DATE	STEP	Section A		Action Description	Sign	Section Section	C		
DATE		Section A		Action Description	Sign	Section Section	C C		
DATE		Section A		Action Description	Sign	Section Section	C C		
DATE		Section A		Action Description	Sign	Section Section	C C		
DATE		Section A		Action Description	Sign	Section Section	C		
DATE		Section A		Action Description	Sign	Section Section	C C		

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Work Order ID: 60245

Parent Item:

Saddle Spacer

D2938-2

Saddle RH Out, 206

K642-512

Parent Item Name: saddle kit 642-512



D2934

Manufactured

110

Each

76.0000

Start Date: 6/29/2010 Start Qty: 2.00

Required Date: 7/6/2010

Page 7

Required Qty: 2.00

Location Loc Qty Loc Code FG 31929 6 ST031 70 50376 59641 68

Manufactured

Manufactured

110 Each

62.0000

Location Loc Qty Loc Code ST028 45 59642 ST031 17 50211 17 110 10.0000 Each

Location	Loc Oty	Loc Code
ST421	3	
53332	3	
ST428A	4	
58269	3	
58533	4	

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Shop Packet Print

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Dart Ac	rospace	Liu								
W/O:			WO	RK ORDER CHANG	GES					*
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						ļ				
Part No	art No: PAR #: Fault Category: NCR: Yes No DQ					DQA	N Date:			
	Resolution: Disposition: QA: N/C Closed:					ed:		Date: _		
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						·		
DATE	STEP	Description of NC	Corrective Action Secti				Verifica	tion	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section	C	Chief Eng	QC Inspector
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Picklist Print Tuesday, June 29, 2010 3:47:41 PM		· · · · · · · · · · · · · · · · · · ·	-		Page 8
Work Order ID: 60245 Parent Item: K642-512 Parent Item Name: saddle kit 642-512			, a 3 .	Start Date: 6/29/2010 Start Qty: 2.00	Required Date: 7/6/2010 Required Qty: 2.00
D2939-2 > Saddle RH In, 206	Manufactured	No	110 Each	9.0000	1.250
D3396-3 ?	Manufactured	Location ST428A 53334 58268 58535 No	Loc Oty 9 3 2 4 110 Each	47.0000 22 4 / U - 7	· 25P
D3407-043*	Manufactured	Location FG 26772 ST055 58680	Loc Oty 10 10 37 37 110 Each	41.0000 41.0000 2	20
Tow Ring D3456-1	Manufactured	Location ST464 50176 50387 53351	Loc Oty 41 9 20 12	69.0000 11 2	
Solwasher Washer	ivianuiactui Cu	Location ST058 54692	Loc Oty 69 69	Loc Code 2	S
Tuesday, June 29, 2010 3:47:41 PM		Shop Pacl	ket Print		Page 8

Dart	Aero	ospace	: Ltd
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W/O:			WORK ORDER CHANGES							
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No			PAR #: Fault Category: NCR: Yes No DQA Disposition: QA: N/C Closed:				ı			
NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sig	า& ∣ _{Sec}	ication tior C	Approval Chief Eng	Approval QC Inspector	
							·			

Picklist Print Tuesday, June 29, 2010, 3:47:41 PM

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Tuesday, June 29, 2010 3:47:41 PM					Page 9
Work Order ID: 60245 Parent Item: K642-512 Parent Item Name: saddle kit 642-512				Start Date: 6/29/2010	Required Date: 7/6/2010
D3457-1 }	Manufactured	No	110 Each	Start Qty: 2.00 69.0000	Required Qty: 2.00
		Location FG 32409 ST059 45913 52981	Loc Oty 10 10 59 8	Loc Code	
D3672-1 Phenolic Washer	Manufactured	No	51 110 Each	1,159.000 224 7 48 7 6.7	Jee-
D3672-3 Phenolic Washer	Manufactured	Location ST077 51674 52505 No	Loc Oty 1159 159 1000 110 Each	902.0000 48 /0 · 2 ·	2-4
D3672-7 Phenolic Washer	Manufactured	Location ST077 57704 No	Loc Oty 902 902 110 Each	148.0000 (24 / 48 / 16.7)	2 SP (SW)
	T = 0	Location	Loc Oty	Loc Code	1

748 748

ST077

Dart	Aeros	pace	Ltd
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Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Corrective Action Section B	Duit Aci	ospace Li	u					1		• •		
Part No:PAR #:Fault Category:NCR: Yes No DQA:Date:	W/O:		WORK ORDER CHANGES									
NCR: WORK ORDER NON-CONFORMANCE (NCR)	DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Chief Eng /	Approv QC Inspect		
Resolution:												
Resolution:												
Resolution:	Part No	:	PAR #:	Fault Categ	ory: 1	NCR: Yes	No DQA		Date: _			
DATE STEP Description of NC Section A Section B Section B Section B Section B Section B Section C Section A Section C Section					Disposition: QA: N/C CI							
DATE STEP Description of NC Section A Initial Chief Eng	NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCI	R)					
Chief Eng Chief Eng Date	DATE	STEP	Description of NC							Approv		
			Section A		Chief Eng				Chief Eng	QC Inspect		
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Tuesday, June 29, 2010 3:47:41 PM						Tage 10
Work Order ID: 60245 Parent Item: K642-512 Parent Item Name: saddle kit 642-512 MS21043-3	Purchased	No	88118 (1811 1918) 1911 (181) 81111 81818 (188 (1888) 1910) (1818 (181) 188)	110 Each	Start Date: 6/29/2010 Start Qty: 2.00 3,149.000	Required Date: 7/6/2010 Required Qty: 2.00
				,	1	9 8
MS21043-4 A Nut	Purchased	No	Location FG 103691 ST301 112314	Loc Qty 76 76 3073 3073 110 Each	1,352.000 f13 / 26	-25f
			Location FG 104603 ST301 112492 113069 114348 114523 114784	Loc Oty 40 40 1312 25 8 479 500 300	Loc Code	
MS21043-5	Purchased	No		110 Each	624.0000 4 / 8	(36) (26-
₹ ♥		•	Location ST301	Loc Oty 624	Loc Code	,

124

111819

D	ar	t /	A	е	r)	S	p	a	C	е	L	t	d	
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W/O:					•					
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector
								Prod Mgr	QO mapector	
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		,						j		
Part No:		PAR #: Fault Category: NCR: Yes No DQ							_ Date: _	
			ıtion: QA: N/C Closed:							
NCR:	:	V	VORK OR	DER NON-CONFOR	MANCE	(NCR)				
DATE	STEP	Description of NC			ection B	verifica			Approval	Approval
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Section	<u> </u>	Chief Eng	QC Inspector
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206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE) 4.7

item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	х					D206-642-511	SKIDTUBE INSTALLATION, LH
		Х				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	х			D206-642-541	SKIDTUBE
				Х		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			Х	·D206-648-013	GROUND HANDLING KIT
			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP (1)
4	-		2			AN3C4A	* BOLT (1)
5A			2			AN960C10L	* WASHER (1)
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) (1)
6	1				 	D2932-1	SADDLE, FWD OUT, LH
							SADDLE, FWD OUT, RH
6		<u> </u>		<u> </u>		D2933-1	SADDLE, FWD IN, LH
7	1					D2933-2	SADDLE, FWD IN, RH
$-\frac{7}{2}$		1				D2938-1	SADDLE, AFT OUT, LH
8	1				 	D2938-2 ->	SADDLE, AFT OUT, RH
8		1			ļ '	D2938-2 D2939-1	SADDLE, AFT IN, LH
9	1				ļ.——		SADDLE, AFT IN, EH
9		1			<u> </u>	D2939-2	BOLT
10	8	8				AN3C41A	
11	16	16			<u> </u>	D2652 🗢	BUSHING
12A	8	8				1VIOZ 1040-0	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4			/	AN5C11A (or AN5C12A)	*BOLT (2)
14	4	. 4			1	AN5C11A (or AN5C13A)>	*BOLT (2)
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	/ 12				MS21043-4 >	NUT
			9	9	 	D3537-1	* WEARPAD (1) (REPLACES D2648-3)
20A			1	1	 	D3537-3	* WEARPAD (1) (REPLACES D3429-1)
21A			1	1		D3535-15	* WEARSHOE (1) (REPLACES D2656-15)
22A				1	 	D3536-15	* GASKET 1)
22B			1	1	 	D3535-23	* WEARSHOE (1) (REPLACES D2656-23)
23A			11			D3536-23	* GASKET (1)
23B			1	11	 	D3535-39	* WEARSHOE (1) (REPLACES D3287-1)
24A			1	1	 	D3536-39	* GASKET (1)
24B		ļ	1	1	 	D3535-35	* WEARSHOE (1) (REPLACES D2656-35)
25A			1	1		D3536-35	* GASKET (1)
25B			1 70	1 70			*BOLT (1)
26A			78	78	 	AN3C4A	*WASHER (1)
26B		ļ	78	78	 	AN960C10L ALS7-1032-130	* INSERT (1)
26C			78			ALS7-1032-130	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	.1.			+	D3407-043	TOW RING
32A	1	1		,		D3456-1	WASHER
		2				D3457-1	WASHER
32B 33	1	1			1 -	MS21043-4	NUT
- 24	_		1		 	AN4C5A	BOLT
34			1		+	AN960C416	WASHER
35			<u> </u>		 	D3413-1	RING
36		 	1				
37	10	. 10				D2712 . ^	SET SCREW
38	2	2				D2934 ~	SADDLE SPACER
39	2	2				D2935 -	SADDLE SPACER

continued on next page...

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Revision: N

Date: 09.09.09

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D206-642

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continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
		\ i				D3414-041	LUG ASSEMBLY (GHW)
40					2		
41					4	AN3C37A	BOLT
42		.54			8	D2652	BUSHING
43		7			4	MS21043-3	NUT
44					4	AN960C10	WASHER
44		Acres 7				7	
50	9	, 9			T	AN3C36A	BOLT
51	3	3				AN3C35A -	BOLT
52	24	24		· · · · · ·		AN960C10L 2	WASHER
53	24	24			 	D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12			 	MS21043-3	NUT
55	2	2		 		D3396-3 T	SPACER
		1	 	 -	-	AN5C35A	BOLT
56A	- 	 _		 	+	AN5C15A	BOLT
56B	1	1			 	ANSOISA	
60	2	2			 	AN5C32A	BOLT
61	2	2		 	1	AN5C34A	BOLT
62	4	4	 	 		MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision:

Date: 09.09.09

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Work Orde							 :	:		an agranded and a second	Page 1
Item ID: Revision ID:	K642-512			Accept					Setup Sta	ırt	
Item Name:	saddle kit 642	-512						;	Ste	op	
Required Date:	6/29/2010 7/6/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item I Customer:	D :				1 (00)(100)	
Reference:								!	n 0.	. 1 (100)(101)	
Approvals:	Process Plan:QC:		_ Date:/0-629	Tooling: SPC (Y/N):	Date:				Run Sta	irt	
			Date:		Da	ite:			Sto	op	
Sequence ID/ Work Center ID)	Operation Description	·.	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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IIN D206-642	Rev	M									
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